



DECORATIONS

RONA – partner for decoration. Glass factory to meet all your decoration needs.

Alliance of decorations

RONA – partner for decoration

Glass factory to meet all your decoration needs. Our decorations open new opportunities and markets.



Techniques

- Pantograph etching
- Diamond engraving
- Painting and combined decorations
- Screen printing technique
- Machine and hand cutting
- Spraying
- Sandblasting
- Other techniques

4
16
30
42
48
64
76
82



" Making the glassware
look fancy and luxurious "



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 YouTube



Pantograph etching



RONA is proud to be the 1st factory in central Europe where the pantograph machines were installed – back in 1896. Pantograph remains one of the most challenging techniques for glassware decoration. First, an experienced craftsman must apply wax onto the product and then use a system of needles to draw the desired pattern. The cup is then inserted in to an acid bath which finishes the process. The product can be further decorated, for example by adding a gold finish, or by coloring.

Etching since 1896 and still going strong

- > Pantograph decorations are ideal for making the glassware look fancy and luxurious on your table.
- > Suitable for traditional, namely lacy and floral, designs.
- > Totally dishwasher safe, durable and longlasting decoration.

Pantograph etching

D31057/67
Pantograph etching + Rubbed
platinum + Polished hand cut

D31012/67
Pantograph etching + Rubbed platinum

D31681 - D31050 - D31685
Pantograph etching + Crystals

31060/RL
Relief pantograph etching



D31057/67



D31012/67



D31681

D31050

D31685



D31060/RL



Pantograph etching

D31064
Pantograph etching + Rubbed
platinum + Hand gold painting

D31061/RL
Relief pantograph etching



Pantograph etching

**D602, D848, D37052, D38676/RL,
D33913, D31062, D30990**
Pantograph etching

D33498
Pantograph etching + Hand painting

D38665/RL, D38704/RL, D19538, D35343/RL
Pantograph etching

D39945
Pantograph etching + Hand painting

D602



D848



D37052



D38676/RL



D38665/RL



D38704/RL



D19538



D35343/RL



D33913



D30990



D31062



D33498



D39945



Pantograph etching

D38669/R91
Pantograph etching + Gold hand painting

D38676/RL
Pantograph etching

D38704/RL
Pantograph etching

D39232/RL
Pantograph etching + Pearl





Pantograph etching

- D40701/67**
Pantograph etching + Rubbed platinum
- D40702/63**
Pantograph etching + Rubbed platinum
- D40703/67**
Pantograph etching + Rubbed platinum

- D40706/67**
Pantograph etching + Rubbed platinum
- D40707/67**
Pantograph etching + Rubbed platinum
- D40705/67**
Pantograph etching + Rubbed platinum

D40701/67



D40702/63



D40703/67



D40706/67



D40707/67



D40705/67



" Suitable for rich patterns "



Diamond engraving



Engraving is done by a diamond mounted on a small disc. The product is placed under a stream of running water and the diamond is used to engrave elegant shapes and patterns onto glass surface. Although diamond is the hardest element in nature, our specialists are able to cut the glass in soft, smooth lines.

Diamond engraving will give a greater perceived value

- > Little copper wheels engrave decors with a matt or frosted appearance.
- > The range includes traditional and contemporary designs.
- > This decoration adds a lot of perceived value without costing too much.
- > Suitable for rich patterns and it works well for modern designs too.
- > Diamond engraving is the machine version of grey cutting.
- > Dishwasher safety is guaranteed.

Diamond engraving

D42114 - D42117 - D42115 - D42116
Engraving

D31651
Engraving

D37248
Engraving

D31460 - D31463 - D31462
Engraving

D42114



D42117



D42115



D42116



D37248



D31651



D31460



D31463



D31462



Diamond engraving

D19268, D25925, D39983, D39989
Engraving

D33914, D33919, D37789, D25858,
D24405, D31476, D31480, D31484
Engraving

D19268



D25925



D39983



D39989



D33914



D33919



D37789



D25858



D24405



D31476



D31480



D31484





Diamond engraving

D15728, D38762, D22735, D38651,
D39972, D22972, D24704
Engraving

" Alliance of decorations
and technology "



D15728



D38762



D22735



D38651



D39972



D22972



D24704



Diamond engraving

D37467
Engraving



D37467

D37226
Engraving



D37226

Diamond engraving

D39983
Engraving

D40742
Engraving

D39970
Engraving

D39991
Engraving + Gold hand painting



D39983



D39970



D40742



D39991



Diamond engraving

D41465, D41464, D41229, D41466
Engraving



"Alliance of decorations
and technology"





" Large color palette
available to choose from "



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Painting and combined decorations



Handpainting of metallic rims and bands of varying widths as per your request. A form of liquid gold or platinum is used. Hand painting with luster colors on the bowls of the stemware or barware. Large color palette available to choose from.

Ready to meet all your decoration need

- > Handpainting with luster colors with large color palette available to choose from.
- > Handpainting of metallic rims and bands of varying widths as per your demands.
- > A form of liquid gold or platinum is used.
- > Colors are safe and have passed testing.

Painting and combined decorations

D37364 - D37365 - D37363
Pantograph etching + Hand painting

D37370/E1
Matfont and platinum hand painting



D28711
Pantograph etching + Hand painting + Spraying

D29804
Pantograph etching + Hand painting





Painting and combined decorations

D42326, D42305, D42127, D42126
Color spraying + Hand painting



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and technology "





Painting and combined decorations

D41463
Hand painting

D41252
Hand painting

D37546
Platinum hand painting

D37553
Platinum hand painting

D41252

D41463

D37546

D37553



Painting and combined decorations

D41442/15, D41443/15, D41441
Hand painting + Screen printing

D41462
Hand painting

D41250, D41250
Hand painting + Screen printing

D41248
Hand painting + Pantograph etching



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Painting and combined decorations

D40717
Hand painting with luster + gold hand painting

D40699
Hand painting with luster + gold hand painting

D40713
Hand painting with luster + gold hand painting

D40714
Hand painting with luster + gold hand painting

D40717



D40699



D40713



D40714





" Ideal for your private
branded corporate gifts "



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 YouTube



Screen printing technique



Color screen print decorations, located on the foot or on the bowl of a stemmed glass, or on the bottom or side of a tumbler, are ideal for your private branded corporate gifts.

Ideal solution for your custom tailored decorated projects

- > Widely used for the brand application of various logos and company names. Place your logo on our fine glass.
- > RONA can offer screen printing in a variety of colors as well as some 2-color combinations.
- > Dishwasher safe and resistant customization of the product.

Screen printing technique

D37256
Screen printing + Spraying

D31692 - D31691 - D31695
Screen printing + Crystals



D30086 - D30084 - D30085
Screen printing + Hand painting

D30089 - D30091 - D30092
Screen printing + Hand painting



Screen printing technique

D31910
Screen printing



D31910

D33400/E1 - D33970/V3
Screen printing + Hand platinum painting



D33400/E1

D33970/V3



" Cut glass is always more valuable than pressed glass "



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YouTube



Machine and hand cutting



RONA offers a wide range of both, machine cutting and hand cutting capabilities. The range of cuttings includes traditional and contemporary designs. The cuts can be either polished and/or grey cuts in order to fully enhance brilliance and clarity of the glass.

Cut glass is always more valuable than pressed glass and these tips will help you decipher between the two like a professional

- > Cut glass by RONA will have sharper and more refined details with a more defined pattern, whereas pressed glass will look more worn. The tell-tale sign of pressed glass is the seam where the glass was pressed together. Cut glass will not have any mold marks like most pressed pieces.
- > The RONA cut glass has a clearer and more "brilliant" appearance. There is a vast difference in clarity and brilliance between cut glass and pressed glass.
- > Listen to the glass. When you gently thump a piece of RONA cut glass it will ring and sing back to you. Pressed glass does not make a ringing sound.
- > Feel the overall weight of the glass. Higher quality glass is heavy and not light weight, except for ultralight glass.

Machine and hand cutting

D37246
Polished machine cut

D41232
Polished machine cut

D41296
Polished machine cut

D33505 - D33503 - D33502
Polished machine cut / Gray machine cut

D37223
Polished machine cut





Machine and hand cutting

D31500, D37246, D38640, D35948,
D37223, D39954, D39981

Polished cut

D38717

Grey cut

D33497, D31501, D33886, D33493, D39964, D31502

Polished cut

D31500



D38640



D37246



D35948



D33497



D31501



D33886



D33493



D37223



D39981



D39954



D38717



D39964



D31502





Machine and hand cutting

D35803
Polished cut



D35803



“ Whiskey set
with the elegant
cut pattern ”



Machine and hand cutting

D39958LB
Polished machine cut

D39960LB
Polished machine cut

D39962LB
Polished machine cut

D39954LB
Polished machine cut



Machine and hand cutting

D37246
Polished machine cut

D42231
Polished machine cut

D37246



D42231



“Luxury that you can have on hand every day and enjoy it's close presence”



Machine and hand cutting

D39948LB
Polished machine cut

D39964LB
Polished machine cut

D39981LB
Polished machine cut

D39948LB



D39964LB



D39981LB



" Cut glass is always
more valuable than
pressed glass "

D33886





“ Available in a variety
of colors ”



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 YouTube



Spraying



This technique is commonly used to create gradient or ombre effects on the glass, giving it a unique and artistic appearance and accommodate a wide range of shades and color types. Transparent, matt, shiny or metallic, RONA's spraying method can do it all. Overall, the spraying method of decorating wine glasses can be a fun and creative way to add a unique touch to your glassware collection.

Creative way to add a unique touch
to your glassware collection

- > The sprayed glass goblet adds sparkle, elegance and fun.
- > Spray painted glasses from RONA passed various quality tests.
- > Available in a variety of colors.

Spraying

D42326 - D42305 - D42127 - D42126
Color spraying + Hand painting

D31904 - D31909 - D31908 - D31905 - D31907
Spraying of pearly colour + Screenprinting

D29810 - D29816 - D29812
Spraying + Engraving

D40175 - D40177 - D40176 - D28341
Color spraying



D31512



D31517



D39979



D39977



D40707



D39987



D39988



D40697



D38997



D38998



D38818



D38820



D38993



D38645



D38817



D38819





Spraying

D39996
Spraying + Engraving



D39996



“ The sprayed glass goblet adds
sparkle, elegance and fun ”





“ Versatile and effective technique ”



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 YouTube



Sandblasting



Glass sandblasting is a technique used to carve designs into the surface of glass using a high-pressure stream of sand or other abrasive materials. This technique is often used to create intricate designs, patterns, or lettering on glass objects. To sandblast glass, the surface of the glass is first cleaned and then covered with a stencil or masking tape that has the desired design cut into it. The exposed areas are then blasted with the abrasive material, which erodes the surface of the glass and creates a frosted or etched effect in the design.

Versatile and effective technique for a variety of tasks

- > The depth and texture of the design can be controlled by adjusting the pressure of the sandblasting stream and the type of abrasive material used. After the design has been etched into the glass, the stencil or masking tape is removed and the glass is cleaned to remove any remaining residue.

D37473
Sandblasting

D37474
Sandblasting

D37471
Sandblasting

D37472
Sandblasting



D37473



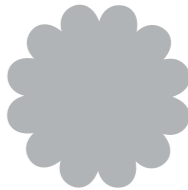
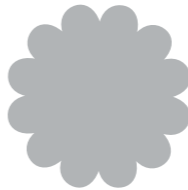
D37471



D37474



D37472



D40775



D40779





Laser engraving

Once your logo is programmed into the engraving machine, the laser converts light energy into heat, and directs that onto your item. Use laser engraving for your detailed logo, or in conjunction with other decoration methods.



Pad printing

Also called tampography or tampo printing, is typically used for applications where print quality, precision or a complex shape are involved. It is cost-effective, provides multiple color options and delivers detailed, high-quality image on your glass.



Decal

Is a decorative technique by which engravings and prints are transferred onto your glass. Decal is a special technique, which can make the decoration vivid and enduring.



Calibrating

Naturally, calibrating is commonplace for any glassworks with any ambition in the hospitality industry. RONA provides calibration according to the European Union regulations either by laser etching, screen printing or sandblasting, according to the client's preferences and needs.

Alliance of decorations

- > Crystalline glasses ideal for all kinds of decorations.
- > Required tests and certificates in place.
- > Competitive prices and top quality – great value for money.
- > Flexibility and creativity applied to all demands.
- > Own decorating and finishing departments.
- > Decorating solutions to satisfy practically every demand.
- > History of our own designs – more than 10.000 decoration patterns plus archived designs.
- > Dedicated and experienced staff members ready to assist.
- > Custom tailored decorated branded projects.
- > State of the art production and decorating facilities.



Contact our sales representatives

Our sales representatives will be glad to be first
to help you with your individual requirements
or give you contact on our partners.



www.rona.glass/contact/